

Simulations of Deep-Level Defects in Semiconductors

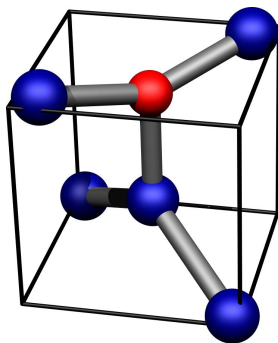
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Abstract

Experimental and theoretical investigations into divacancies in Si are reviewed. The results of EPR, DLTS and theoretical modelling are described in detail.



ENDEASD

*European Network on
Defect Engineering of
Advanced Semiconductor
Devices*



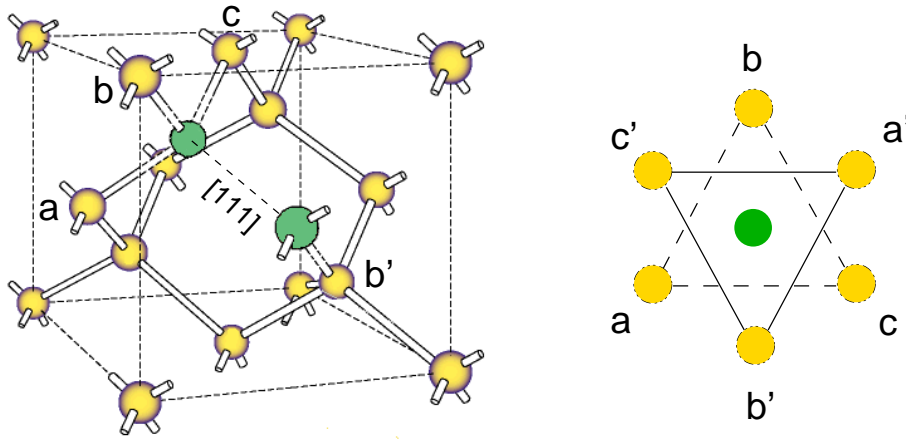
Talk overview

The lattice divacancy in silicon

- How is this native defect created?
- What techniques are used to detect and study it?
- What are its structural and electrical properties?
- Recent advances in theory

The lattice divacancy in silicon

The lattice divacancy (V_2) is one of the most important native defects in irradiated and/or implanted silicon...



It can be defined as two nearby monovacancies sharing a unpaired 'dangling-bond'.

- V_2 defects are unavoidably created during any of the following processing steps:
 - ion-implantation, electron-beam lithography or plasma etching
- Intentionally, by irradiation or implantation at room-temperature of: electrons (e^-), protons (H^+), α -particles (He^{2+}), heavier ions, neutrons (n) or γ -rays
- Appears in both Czochralski (O-rich) and float-zone Si, irrespectively of the dopant type

Experimental tools

V_2 is known to:

- be immobile and stable at room temperature
- anneal out $\sim 200\text{--}300\text{ }^\circ\text{C}$

Its properties have been studied over the last 3 decades by:

- Electron-paramagnetic resonance (**EPR**)
- Electron-nuclear double resonance (ENDOR)
- Photoluminescence (PL)
- Infra-red (IR) absorption
- Photoconductivity measurements
- Deep-level transient spectroscopy (**DLTS**)
- Positron-annihilation spectroscopy

The “defect-molecule” model

One-electron model for the single vacancy in Si (LCAO-MO):

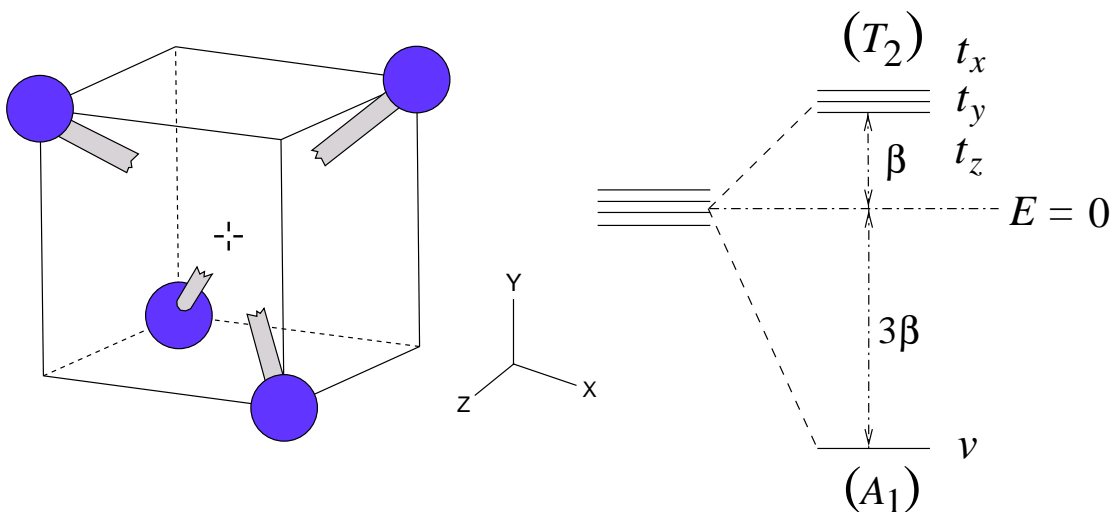
$$\Psi = \sum_i^4 \eta_i \overbrace{(a_i (\psi_s)_i + b_i (\psi_p)_i)}^{\psi_i} \quad \text{with} \quad a_i^2 + b_i^2 = 1$$

Eigenvalue problem: $\hat{\mathcal{H}} \Psi = E \Psi$

$$\det |\hat{\mathcal{H}} - E \hat{\mathcal{S}}| = 0 \quad \text{with} \quad \begin{aligned} \langle \psi_i | \hat{\mathcal{H}} | \psi_i \rangle &= 0 \\ \langle \psi_i | \hat{\mathcal{H}} | \psi_j \rangle &= \beta \\ S_{ij} = \langle \psi_i | \psi_j \rangle &\equiv \delta_{ij} \end{aligned}$$

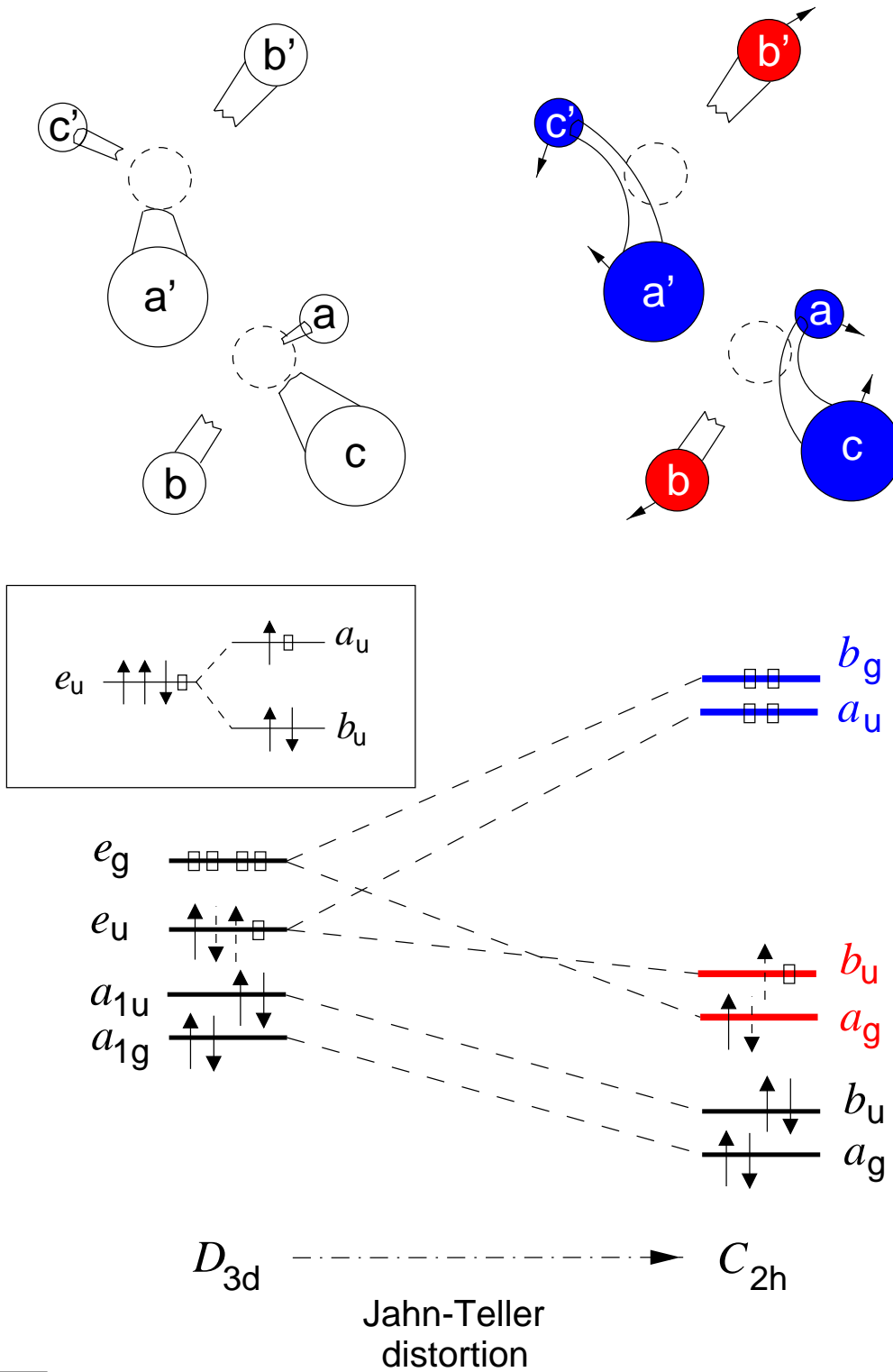
– Diagonalization of

$$\begin{bmatrix} -E & \beta & \beta & \beta \\ \beta & -E & \beta & \beta \\ \beta & \beta & -E & \beta \\ \beta & \beta & \beta & -E \end{bmatrix} \Rightarrow \begin{aligned} E(A_1) &= 3\beta \\ E(T_2) &= -\beta \end{aligned}$$



$$v = \frac{1}{2} \{ \psi_1 + \psi_2 + \psi_3 + \psi_4 \}; \quad t_x = \frac{1}{2} \{ \psi_1 + \psi_2 - \psi_3 - \psi_4 \}$$

LCAO-MO model of V_2 from EPR



Information derived from EPR

The divacancy is a perfect example of the power of EPR.
From the experiments of Watkins and Corbett...

It is known that...

G6 (V_2^+) & G7 (V_2^-): $S = \frac{1}{2}$

2 equivalent Si nuclei

C_{2h} symmetry at $T < 40$ K

60% of wf localised on b & b'
 $\sim 70\%$ on the 6 atoms

$E_{\text{Jahn-Teller}}(V_2^+) \sim 1.3$ eV

$E_{\text{Jahn-Teller}}(V_2^-) \sim 2.4$ eV

'bond switching' $\Delta E \sim 0.06$ eV

Motional narrowing: $C_{2h} \rightarrow D_{3d}$

T -activated reorientation

ΔE for diffusion: ~ 1.3 eV (V_2^0)

From...

\vec{g} , fine structure

^{29}Si hf satellites vs. \vec{B}
(4.7%, $I = \frac{1}{2}$)

$\vec{A}_b = \vec{A}_{b'}$

\vec{A}_i & \vec{g} shifts with \vec{B}
Low- T stress studies

hf interaction analysis
via a_i^2 , b_i^2 and η_i^2

Low- T stress studies

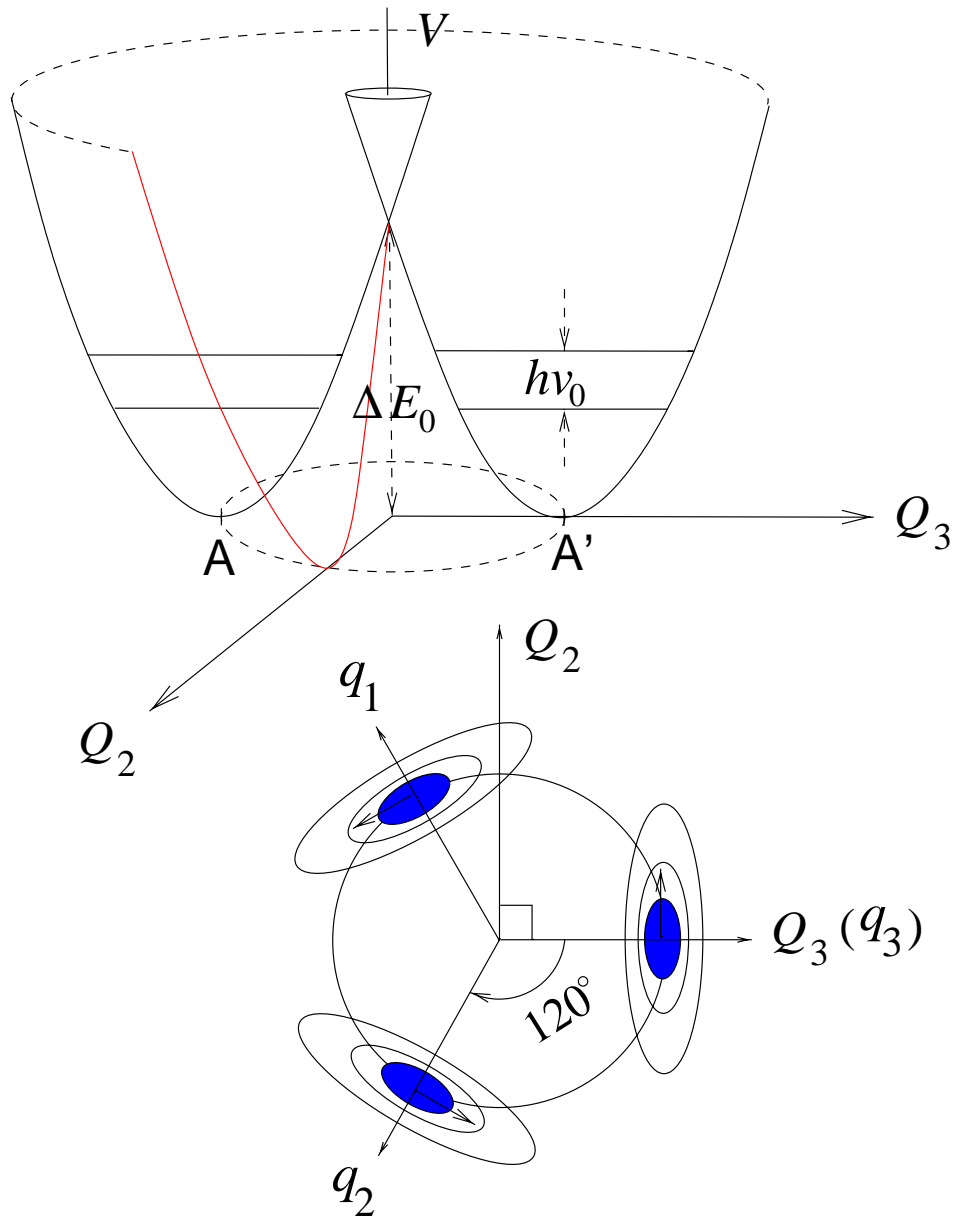
Linewidth vs. T
($40 < T < 110$ K)

High- T stress studies

Structural manifestation of the Jahn-Teller effect

A “Mexican Hat” ...

The potential surface V for a doubly degenerate state and a contour map of $V(Q_2, Q_3)$ including anharmonic terms



Electrical activity

EPR and DLTS studies have provided two slightly different pictures for the level structure of the lattice divacancy in Si:¹

	EPR		DLTS
	_____	E_c	_____
N-EPR	=		\equiv
	_____	$E_c - 0.4$	_____
G7	—	?	_____

N-EPR	0		0
	_____	$E_v + (\sim 0.25)$	_____
G6	+		_____
	_____	E_v	_____

It is important to note that:

- For $T \leq 40$ K (EPR), the unpaired electron is trapped in one of its 3 equivalent JT distortion directions
 $\Rightarrow C_{2h}$ symmetry.
- In DLTS, $80 < T < 250$ K, the electronic jump rate between equivalent Jahn-Teller directions and the rate for electron emission relate as follows:

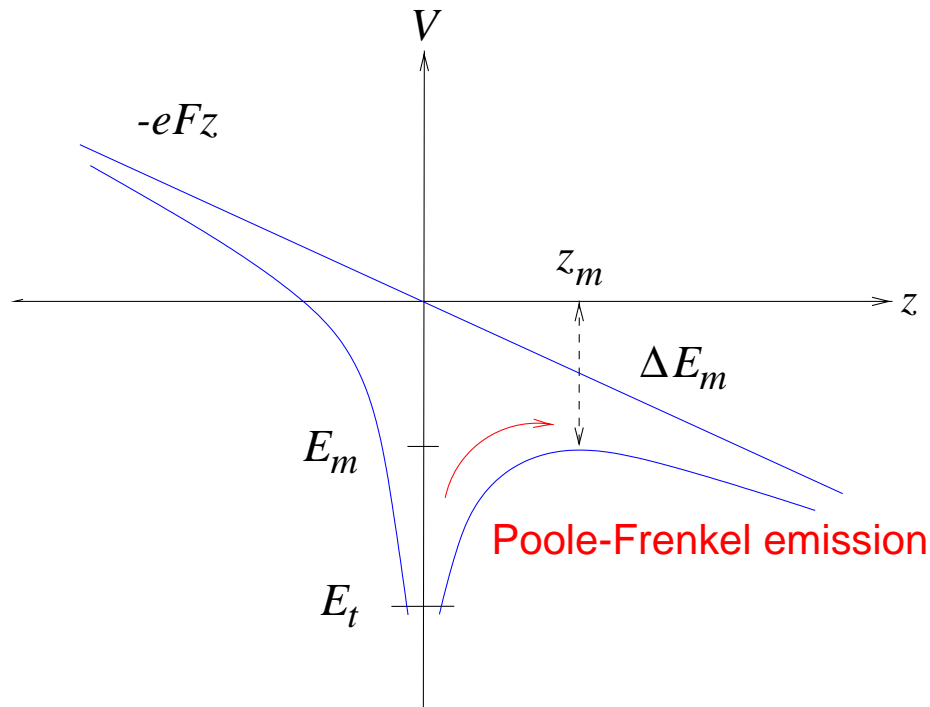
$$\frac{1}{\tau} (\text{jump EPR}) \gg \frac{1}{\tau} (\text{emission DLTS})$$

\Rightarrow “Motionally average” state (D_{3d})

¹EPR: G. D. Watkins and J. W. Corbett, Phys. Rev. **138**, A543 (1965); DLTS: A. O. Evwaraye and E. Sun, J. Appl. Phys. **47**, 3776 (1976).

The Poole-Frenkel effect

Electron emission enhancement under an electrical field



$$g_e \propto \exp \left\{ -\frac{E_t - \Delta E_m}{k_B T} \right\}$$

$$V_{\text{defect}} = -\frac{e^2}{\epsilon_c r} \Rightarrow \Delta E_m = 2e \sqrt{\frac{eF}{\epsilon_c}}$$

▷ The study of the ΔE_m vs. F ($\Delta E_m \propto F^{1/2}$) is a possible way of determining the donor or acceptor character of the centre!

DLTS results

There is still some debate on the assignments of the charge states $2-$, $-$ and 0 , of V_2 to the peaks observed by DLTS...

- The reported electron-capture cross-sections (σ_n) *have not* confirmed a double acceptor character for the $E_c - 0.23$ eV DLTS trap (H^+ -irradiated samples), e.g.

$$\sigma_n(=/-) = 2.6 \times 10^{-15} \text{ cm}^2 \quad : E_c - 0.23 \text{ eV}$$

$$\sigma_n(-/0) = 1.7 \times 10^{-15} \text{ cm}^2 \quad : E_c - 0.43 \text{ eV}$$

▷ σ_n for a $(=/-)$ level is typically $\sim 10^{-18}$ – 10^{-21} cm^2 ; unexpectedly, no Poole-Frenkel was ever reported for $V_2(=/-)$!

- From depth profiling studies, it was observed that:

– MeV- e irradiation – H^+ , He^{2+} or heavier ions

$$\frac{[V_2(-/0)]}{[V_2(=/-)]} = 1 \qquad \frac{[V_2(-/0)]}{[V_2(=/-)]} \gg 1$$

▷ It has been argued² that the formation of V_2^{2-} (D_{3d}) is improbable in highly damaged regions of the sample – the high- T bond-switching does not occur, with the distortion acting to relief the strain around the defect.

²Svensson *et al.*, Phys. Rev. B **43**, 2292 (1991).

Modelling

The common denominator to all the recent theoretical studies on V_2 is...

Density Functional Theory (DFT):

Electron density is a quantity of fundamental importance

The Kohn-Sham scheme allows a description of the many body-problem as a set of self-consistent **one-electron** equations:

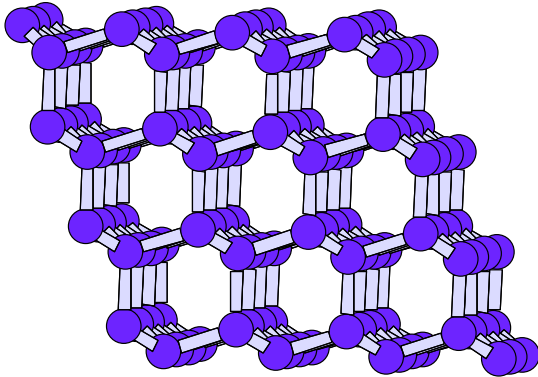
$$\left\{ -\frac{1}{2} \nabla^2 + V_{\text{eff}}(\vec{r}) \right\} \psi_j(\vec{r}) = \epsilon_j \psi_j(\vec{r})$$

$$V_{\text{eff}} = v_{i-e} + v_{\text{Hartree}} + v_{xc} \quad \text{and} \quad n(\vec{r}) = \sum_j |\psi_j(\vec{r})|^2$$

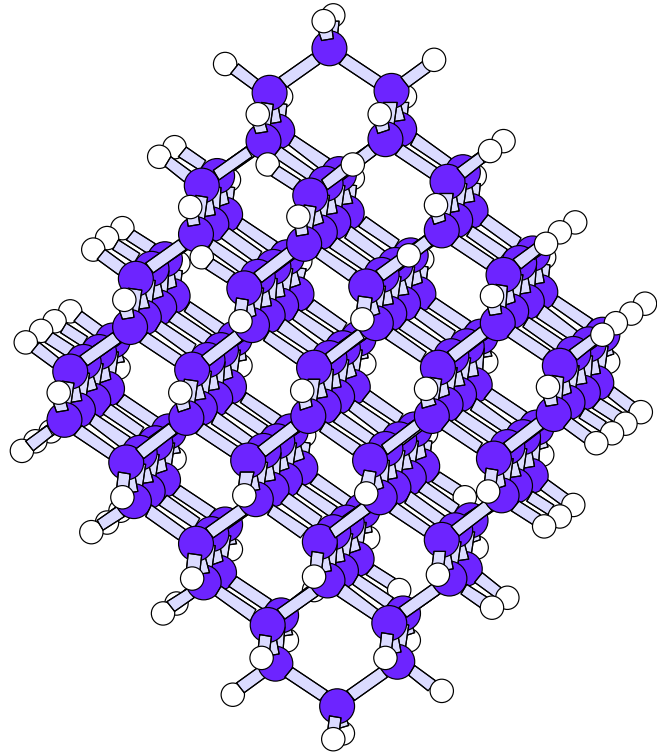
- v_{xc} (exchange-correlation term) assumed to be something simple – Local density approximation (LDA): electron-gas of slow-varying density
- Core electrons are removed by using norm-conserving pseudopotentials: only valence electrons come into play
- Write ψ_i s as sum of plane-wave or Cartesian Gaussian orbitals
- The crystalline environment of the defects is simulated by: periodic super-cells or H-terminated atomic clusters

Simulating bulk silicon

Clusters vs. Supercells



128-atom *fcc* **supercell**



bond-centred $\text{Si}_{148}\text{H}_{98}$ **cluster**

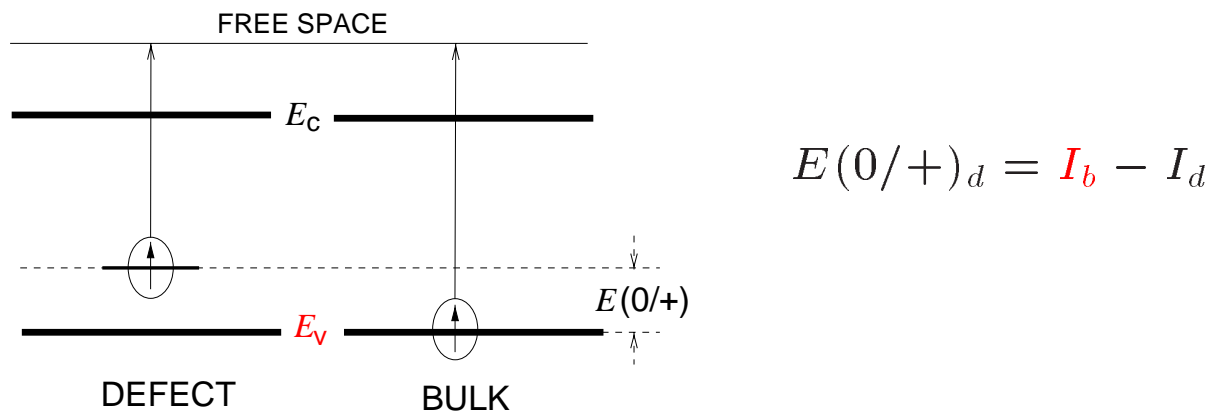
▷ The spatial extent of the divacancy wavefunction is of particular importance. The system size has to be large enough to avoid:

- defect-defect interactions (supercells)
- defect-surface interactions (clusters)

Calculation of electrical levels

In order to understand the electrical properties of V_2 , the prediction of its electrical-level structure is of great importance...

▷ A donor level with respect to E_v is the difference between the ionization energy of bulk Si and that of the defect, i.e.



▷ To overcome difficulties on calculating the ionization energy of bulk Si, we compare the ionization energies of the defect and a standard defect with well-known electrical levels

$$E(0/+)_d = \overbrace{(I_s + (E(0/+)_s))}^{I_b} - I_d$$

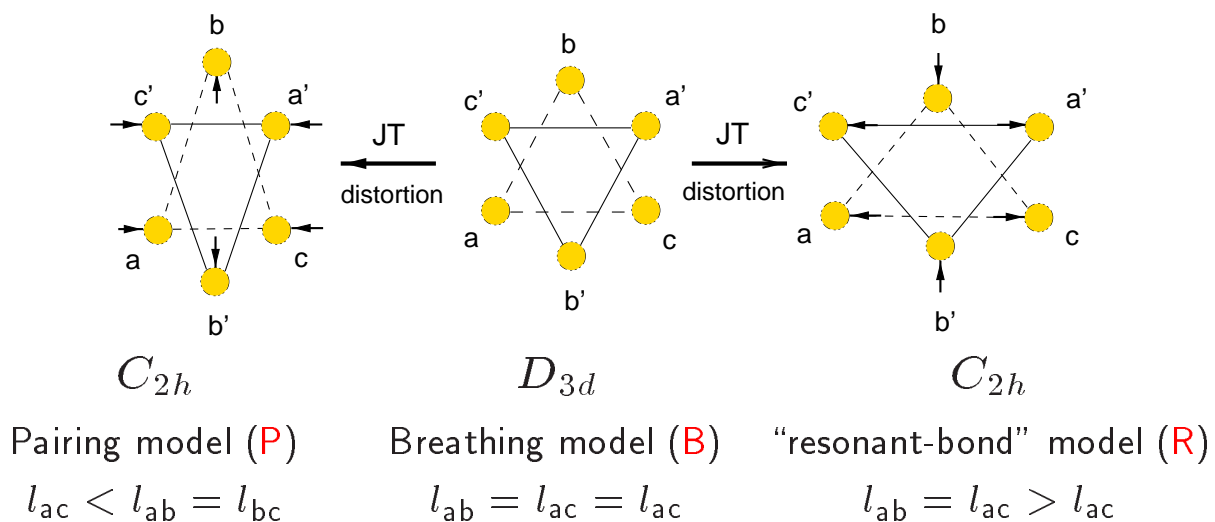
$E(0/+)_s \equiv$ observed donor level of the standard defect.

▷ The affinity and ionisation potentials are calculated by applying Slater's "transition state" scheme.

Previous theoretical studies: A. Saito & Oshiyama

Recently, Saito and Oshiyama³ have proposed a new model for the structure of V_2 , and in particular V_2^- ...

▷ For V_2^- , the sense of the Jahn-Teller (JT) distortion is the **inverse** of that proposed by Watkins & Corbett (pairing model)



According to this model, the one-electron configurations of V_2 in its paramagnetic charge states are:

$$V_2^+ : (a_u)^1 (b_u)^0 \quad \text{and} \quad V_2^- : (a_u)^2 (b_u)^1$$

▷ Note that the a_u level has no amplitude on the mirror plane!

³64-atom cubic supercells – M. Saito and A. Oshiyama, Phys. Rev. Lett. **73**, 866 (1994).

Previous theoretical studies: B. Pesola, von Boehm, Pöykkö and Nieminen

Pesola *et al.*⁴ have suggested that the distortion exhibited by V_2^- is mixture between a “rebonding-by-pairs” distortion and a “resonant-bond” one.

▷ This group was able to predict the electrical structure of V_2 by first principles...

Table I. Calculated and electrical levels of V_2 for different supercell sizes.

Level	supercell		Obs.	
	216	128	EPR	DLTS
(=/-)	$E_c - 0.73$	$E_c - 0.69$	$E_c - 0.40$	$E_c - 0.23$
(-/0)	$E_c - 0.78$	$E_c - 0.84$	$E_c - 0.61^*$	$E_c - 0.42$
(0/+)	$E_v + 0.04$	$E_v + 0.03$	$E_v + 0.25$	$E_v + 0.25$

* Positron annihilation spectroscopic studies

⁴M. Pesola, J. von Boehm, S. Pöykkö and R. M. Nieminen, Phys. Rev. B, **58**, 1106 (1998).

Results: A. Energetics

▷ The structure proposed by Saito and Oshiyama was found to be unstable, relaxing spontaneously to a metastable “rebonding-by-pairs”-like structure: **weak pairing**

Table II. Differences in total energies (eV) for the several competing configurations of V_2 in four difference charge states.

Energy diff.	V_2^{2-}	V_2^-	V_2^+
strong pairing	0	0	0
D_{3d}	+0.5	+0.4	+0.3
weak pairing	+0.4	+0.3	+0.6

Results: B.

Structural parameters

Table III & IV. Calculated distances (\AA) for Si atoms surrounding a V_2 defect, for two different charge states.

	l_{ab}	l_{bc}	l_{ac}	Type	Symm.	Ref.
V_2^+	3.75	3.75	3.61	P	C_{2h}	[1]
	3.55	3.56	3.17	P	C_{2h}	[2]
	3.78	3.78	2.92	P	C_{2h}	

	l_{ab}	l_{bc}	l_{ac}	Type	Symm.	Ref.
V_2^-	3.60	3.60	3.69	R	C_{2h}	[1]
	3.55	3.52	3.45	M(P)	S_2	[2]
	3.71	3.71	2.76	P	C_{2h}	

[1] M. Saito and A. Oshiyama, PRL **73**, 866 (1994).

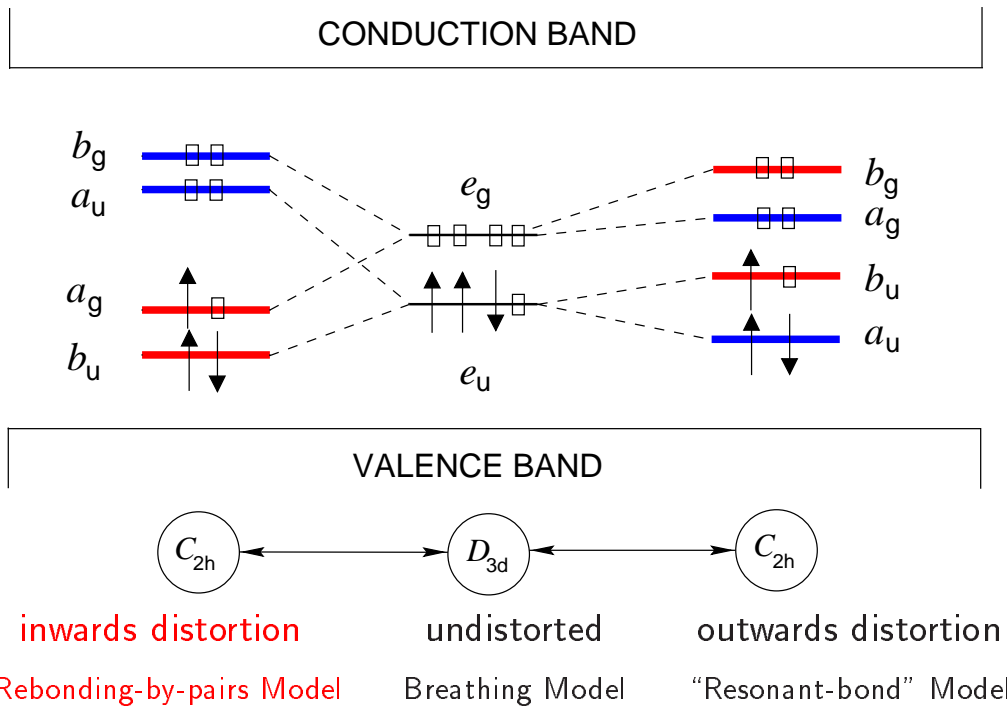
(64-atom supercells; 8-Ry cut-off)

[2] M. Pesola, J. von Boehm, S. Pöykkö and R. M. Nieminen, PRB, **58**, 1106 (1998).

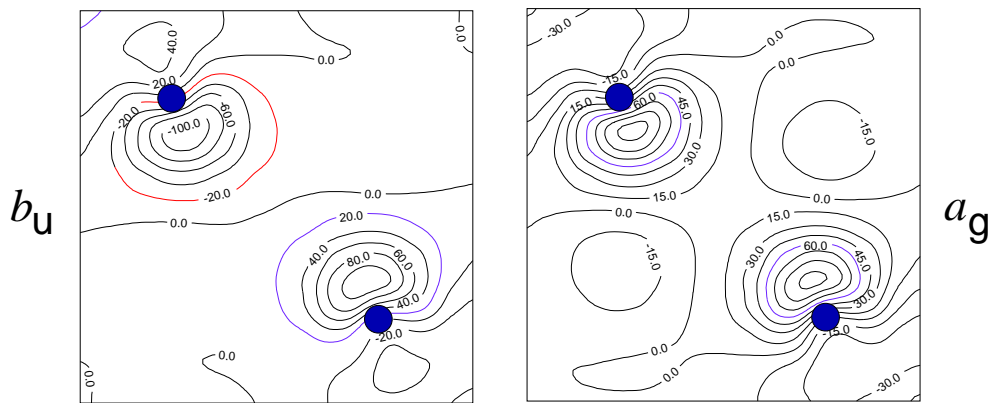
(64-supercell; 15-Ry cut-off)

Results: C. Spin density localisation

One-electron picture for V_2^-



Below: Projection of the wavefunction of the 2 highest occupied states onto the defect’s mirror plane – **inwards distortion**.



Results: D. Electrical levels

Table V. Calculated & observed electrical levels of V_2 in two different configurations: distorted (P) and undistorted (B). Values in eV.

Levels	C_{2h}	D_{3d}	Obs.
(=/-)	$E_c - 0.36^{(a)}$	$E_c - 0.33^{(a)}$	$E_c - 0.23$
	$E_c - 0.59^{(b)}$	$E_c - 0.56^{(b)}$	$E_c - 0.23$
(-/0)	$E_c - 0.63$	$E_c - 0.61$	$E_c - 0.43$
(0/+)	$E_v + 0.31$	$E_v + 0.46$	$E_v + 0.25$

The standard defect levels (markers) were the following:

- ▷ (=/-): (a) Au-H₁ at $E_c - 0.19$ eV
(b) Pt-H₂ at $E_c - 0.18$ eV
- ▷ (-/0): interstitial-carbon (C_i) level at $E_c - 0.1$ eV
- ▷ (0/+): C_i level at $E_v + 0.28$ eV